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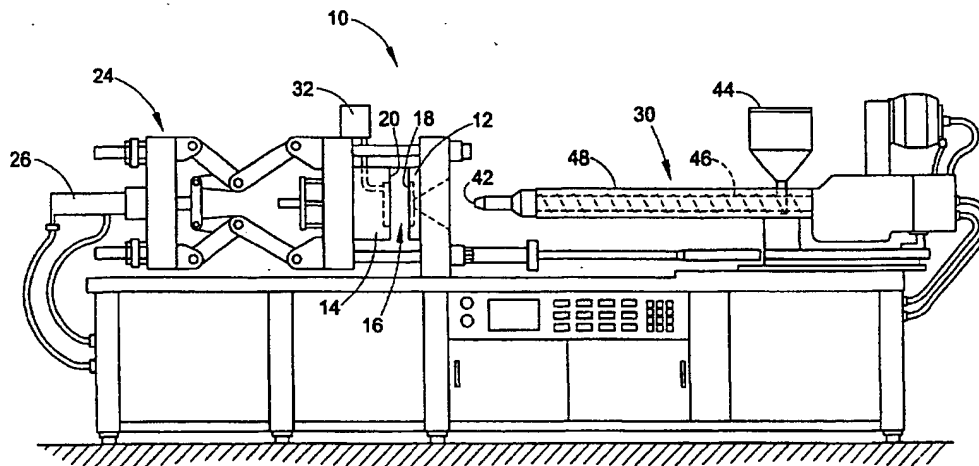
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(54) Title: PRESSURE AND TEMPERATURE GUIDANCE IN AN IN-MOLD COATING PROCESS



(57) Abstract: An in-mold coating method wherein the time at which a coating substrate is injected onto a surface of a molded substrate is determined by the internal mold temperature and/or pressure. By regulating the point at which the in-mold coating is injected based on the internal mold temperature and/or pressure, an operator can assure that the in-mold coating is injected when the surface of the molded substrate is in an ideal condition for in-mold coating adhesion.

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